

2025 CALMS AIR INC.

DATA SHEET CAL-PM



CAL-PM

PERMANENT MONITORING & CONTROL

Smart compressed air control system with built-in HMI and local PLC capabilities

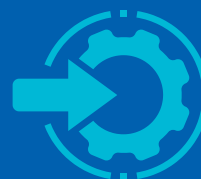
CAL-PM-X is for permanent monitoring and PLC control system for compressed air applications. It covers all fields such as remote energy management system, data logger and compressed air control system. System is doing real time access to data from any web browser for end users and their service partner.



Plug & Play



Monitoring &
Auditing



Analog &
Digital Inputs



BENEFITS OF USING CALMS



WHAT IT DOES

- **Three-in-one device:** Combines **measuring, remote monitoring, and PLC control** for compressed air systems
- Features an **HMI touchscreen display for local control** and visualization
- Unlike CAL-EDGE-PM, **CAL-PM includes full compressor control functionality**
- Delivers **energy management, system analysis, alarms, reporting, and control** from a single unit
- Fully integrates with the **CALMS web platform** for **remote access and reporting**



ENERGY SAVINGS & EFFICIENCY

- **Save on energy costs and reduce artificial demand**
- **Optimize system performance** through detailed monitoring and automatic analysis
- Supports **CUSUM, Specific Power, M/T ratio**, and more
- **Distribute costs** based on actual consumption
- **Improves the investment process** by identifying savings potential
- **ISO 50001:2011 compliant** – supports energy management certification



MONITORING, ANALYSIS & CONTROL

- Built-in **data logger** for in-depth compressed air analysis
- **Auto-generated warnings** trigger reporting and savings calculations based on **best-in-class efficiency** from the CALMS knowledge base
- **Customizable control logic** tailored to plant-specific needs
- **Dual operating system:** PLC + Windows CE for flexibility and reliability
- **Built-in web browser** for local or remote access
- Ethernet, EtherCAT, and 3G/4G GPRS connectivity



CONNECTIVITY & REPORTING

- **Secure cloud connection** to CALMS web platform
- **Automated monthly reports** sent by email
- **Real-time alarms and warnings** via email or SMS, with detailed stored data
- **Multiple export formats** (CSV, XML) and easy online printing
- **Remote software updates** ensure system stays current
- **Multiple user access levels** for both plant teams and service providers



DESIGN & INSTALLATION

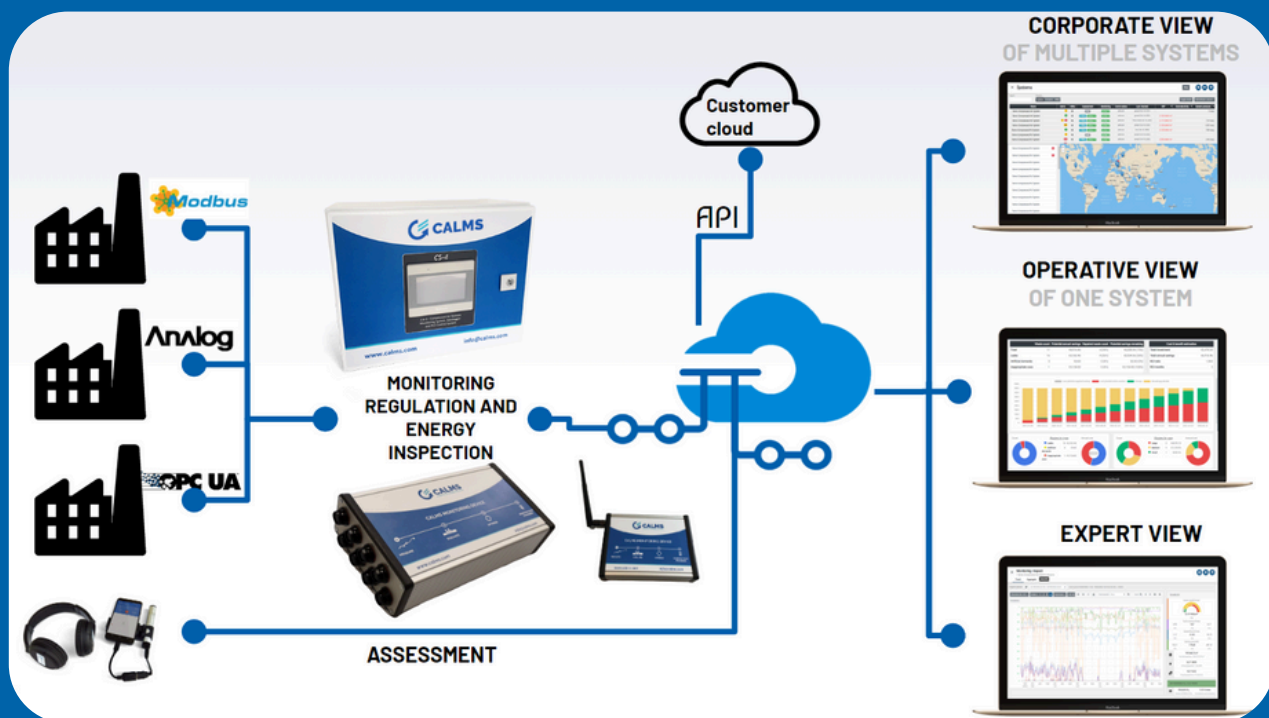
- **Industrial, robust enclosure** built for demanding environments
- **Wall-mount bracket included**
- **No local operator panels required** – control from HMI or any web-enabled device
- **Easy-to-use interface** for fast deployment and user training
- Dimensions: 380mm x 380mm x 210mm
- **Expandable system** – ready to grow with your plant

WHY CHOOSE CALMS?

- **Developed by compressed air experts** – built on years of field experience and industry knowledge
- **Trusted worldwide** by manufacturers, energy auditors, and service providers
- **All-in-one solution** – from monitoring to simulation and reporting
- **Faster audits, smarter decisions** – transform raw data into clear, actionable insights
- **No hidden costs** or complexity – simple to install, easy to scale, and cost-effective
- **Future-ready platform** – continuously improved with remote upgrades and feature expansions
- **Supports your sustainability goals** – optimize energy use, reduce emissions, and improve ISO 50001 compliance

CALMS – PROCESS DIAGRAM

CAL-PM base module is placed in air compressor room. CAL-PM is connected to the compressors, related equipment, and various instruments. All types of signals such as analog, digital, MODBUS, OPC UA are sent to the CALMS virtual cloud as soon as CAL-PM establishes communication with it. CALMS application transforms this data into meaningful information, which you can monitor, compare, diagnose, and analyze your compressed air system for proactive control.



FUNCTIONALITIES:

- Monitoring ;
- Energy monitoring control system-EMCS;
- Electricity consumption measurement (kWh);
- Direct data interchange / communication (Ethernet as standard or GPRS as options);
- Concentrator (analog inputs / outputs): connection of additional meters and sensors, tracking of process values, remote control of the devices
- Detail Analysis through service partner;
- Equipment performance analysis and alarming

COMPRESSED AIR ENERGY MONITORING SYSTEM:

- CALMS PM Remote monitoring system for compressed air systems for 1-16 compressors;
- Data logging with 5 sec sampling rate;
- Permanent monitoring system stores data on internal SD card and transmits data to the cloud server through cellular 4G LTE communication or via Ethernet network connection;
- Data can be access on app.calms.com. Application is designed for total control over compressed air, with build in reporting, alarming and detail analysis for CAS service provider and experts;
- Complete parameterization and setup can be done on Internet web application app.calms.com;
- Control system EMCS is optional software add-on;
- No need for local operator panel - complete parameterization and monitoring is done via Internet, on cloud app with laptop or tablet;
- Detail analysis of Compressed Air System with detail report, done after customer confirmation based on auto generated warning of poor efficiency with potential savings calculation compared to best in class efficiency from CALMS Knowledge Database.

ENERGY MANAGEMENT CONTROL SYSTEM – COMPRESSOR SEQUENCER OPTION:

EMCS(Energy Management Control System) is an extra option and it is capable of controlling up to 16 compressors. The compressors may be fixed speed (ON/OFF) or variable speed (VSD). To activate EMCS function for regulation customer has to purchase this option. After purchasing the additional pages on the HMI are unlocked and further options and settings are accessible. Control System (EMCS) has to know which compressor is available for control and which is not. Each compressor has four main states:

SPECIFICATIONS:

CALMS-PM is hardware that connects compressor system to Internet based application for energy management. For compressor system you need base module **CAL-PM-x-BASE** and for each compressor you need **Compressor Interface Module kit CAL-C-ON/OFF** or **CAL-C-VSD** (depends on the type of the compressor; ON/OFF or VSD).

NOTE: CALMS CAL-PM system is expandable from CAL-PM-2, CAL-PM-4, CAL-PM-8 and even CAL-PM-16. If you increase number of compressors from 2 to 3 you can only install new compressor module CAL-C-xx and change CALMS from CAL-PM-2 to CAL-PM-4. You can also expand system with many options like additional new sensors, more analog and digital inputs... CALMS.COM CALMS CAL-PM is also prepared as PLC Control System for compressors (as simple add on function).



Description	CAL-PM-2	CAL-PM-4	CAL-PM-8	CAL-PM-16
S-PLC Controller	Processor 32bit, 400MHz flash memory micro SD 1GB, internal memory 64MB RAM	Processor 32bit, 400MHz flash memory micro SD 1GB, internal memory 64MB RAM	Processor ARM Cortex, 1GHz flash memory micro SD 1GB, internal memory 1 GB DDR3 RAM	Processor ARM Cortex, 1GHz flash memory micro SD 1GB, internal memory 1 GB DDR3 RAM
Protocol	Real-time Ethernet, ADS TCP, Modbus TCP, TCP/IP, UDP/IP, EAP	Real-time Ethernet, ADS TCP, Modbus TCP, TCP/IP, UDP/IP, EAP	Real-time Ethernet, ADS TCP, Modbus TCP, TCP/IP, UDP/IP, EAP	Real-time Ethernet, ADS TCP, Modbus TCP, TCP/IP, UDP/IP, EAP
Interfaces	3x Ethernet 10/100Mbit/s (2x network adapter)	3x Ethernet 10/100Mbit/s (2x network adapter)	2x Ethernet 10/100Mbit/s 4x USB 2.0, 1x optional interface	2x Ethernet 10/100Mbit/s 4x USB 2.0, 1x optional interface
UPS	1-second UPS (for 1 MB persistent data)	1-second UPS (for 1 MB persistent data)	1-second UPS (for 1 MB persistent data)	1-second UPS (for 1 MB persistent data)
Possible number of compressors	2	4	8	16
WEB Management	Yes	Yes	Yes	Yes
EMCS, CFC, SOV	Yes (optional)	Yes (optional)	Yes (optional)	Yes (optional)
Visualization	4,3" Touch HMI	4,3" Touch HMI	7" Touch HMI	7" Touch HMI
Logging interval	5sec	5sec	5sec	5sec
CS to internet upload interval	5min	5min	5min	5min
Data Storage	SD 512MB	SD 512MB	SD 1GB	SD 1GB
Cloud connection	3G/4G	3G/4G	3G/4G	3G/4G
Operating Range	0-50°C (32-131F)	0-50°C (32-131F)	0-50°C (32-131F)	0-50°C (32-131F)
Power supply	100 - 240VAC 50-60Hz	100 - 240VAC 50-60Hz	100 - 240VAC 50-60Hz	100 - 240VAC 50-60Hz
Size (mm)	H210 x W300 x L380	H210 x W300 x L380	H210 x W300 x L380	H210 x W300 x L380
Size (Inches)	H8,26 x W11,81 x L14,96	H8,26 x W11,81 x L14,96	H8,26 x W11,81 x L14,96	H8,26 x W11,81 x L14,96
Materials	Enclosure: Steel cabinet, Cable Entry ICOTEK	Enclosure: Steel cabinet, Cable Entry ICOTEK	Enclosure: Steel cabinet, Cable Entry ICOTEK	Enclosure: Steel cabinet, Cable Entry ICOTEK
Mounting	Mast or wall mounting	Mast or wall mounting	Mast or wall mounting	Mast or wall mounting
EMC	EN 61000-6-2/EN 61000-6 4	EN 61000-6-2/EN 61000-6 4	EN 61000-6-2/EN 61000-6 4	EN 61000-6-2/EN 61000-6 4
Class	IP54	IP54	IP54	IP54
Approvals	CE	CE	CE	CE
Digital inputs*	12	24	40	72
Analog inputs**	4	8	8	8
Digital outputs	12	20	36	68
Analog outputs	N/A	N/A	N/A	N/A

* with maximum CAL-C modules installed.

** depends on number of VSD compressors (AO only in CS-Cxx-VSD modules).

Inputs/Outputs	Range	Resolution
Analog inputs	4-20mA	12-bit
Analog outputs (only in CAL-C-VSD)	4-20mA	12-bit
Digital inputs	24VDC (1-wire connection)	
Digital outputs	Relay Rated for 24VDC and max. 0.5A	
Power inputs (installed in CAL-C-xx)	Current, voltage, effective power, apparent power, reactive power, frequency, energy, efficiency factor (cosφ)... Max 500VAC 3~ (ULX-N: max. 288VAC)	

Inputs/Outputs	CAL-C-ON/OFF	CAL-C-VSD
Coupler	Module coupler for E-bus terminals with integrated digital I/O's: 4 digital inputs 24VDC, filter 3.0ms, type 3 4 digital outputs 24VDC, 0.5A, 1-wire system E-bus power supply, current: max.1A	Module coupler for E-bus terminals with integrated digital I/O's: 4 digital inputs 24VDC, filter 3.0ms, type 3 4 digital outputs 24VDC, 0.5A, 1-wire system E-bus power supply, current max.1A
Protocol	EtherCAT (to base station)	EtherCAT (to base station)
Bus interface	2x RJ 45 switched EtherCAT module	2x RJ 45 switched EtherCAT module
Mounted in	ON/OFF compressors	VSD compressors
Power supply	24VDC, 1A, 24W	24VDC, 1A, 24W
Analog outputs	None	2x
Size [cm]	H10 x W8 x L15	H10 x W8 x L15
Size [inches]	H3.9 x W3.1 x L5.8	H3.9 x W3.1 x L5.8
Weight	0.3 kg (0.6 lbs)	0.3 kg (0.6 lbs)
Materials	Enclosure: PBT Polycarbonate, ABS plastic	Enclosure: PBT Polycarbonate, ABS plastic
Mounting	DIN Rail mounting in compressor cabinet	DIN Rail mounting in compressor cabinet
EMC	EN 61000-6-2/EN 61000-6-4	EN 61000-6-2/EN 61000-6-4
Class	IP23	IP23
Approvals	CE	CE
Power analyzer	3-phase power measurement terminal, max. 500VAC 3~, max. 5A, via measuring current transformers xA/5A Accuracy: ANSI 12.20, 1% accuracy, IEC 62053-22 Class 1S Compatible with CT's from 5 to 32000A, UL listed, CE, ANSI C12.20 3 pcs current transformer coils 0-500A / 5A as standard (as option available also split core CT and different sizes)	3-phase power measurement terminal, max. 500VAC 3~, max. 5A, via measuring current transformers xA/5A Accuracy: ANSI 12.20, 1% accuracy, IEC 62053-22 Class 1S Compatible with CT's from 5 to 32000A, UL listed, CE, ANSI C12.20 3 pcs current transformer coils 0-500A / 5A as standard (as option available also split core CT and different sizes)

ORDER CODES AND INFORMATION:

Order code:	Description:	
CAL-PM-2	Base module PM-2 for permanent monitoring and control (optional); Wall mounted Cabinet with Embedded PC-PLC system with 4G & Ethernet connection for up to 2 compressors - without CPM-C Compressor	Number of compressors : 2 Measuring Data logger Inputs: 18 DI-Digital Inputs: 12 AI-Analog Inputs 4-20 mA: 4 DO-Digital outputs: 12 CI-Calculated Inputs: 8 PI-Power measuring Input: 2
CAL-PM-4	Base module PM-4 for permanent monitoring and control (optional); Wall mounted Cabinet with Embedded PC-PLC system with LTE 4G & Ethernet connection for up to 4 compressors - without CPM-C Compressor Interface modules;	Max. Number of compressors: 4 Measuring Data logger Inputs: 32 DI-Digital Inputs: 20 AI-Analog Inputs 4-20 mA: 8 DO-Digital outputs: 20 CI-Calculated Inputs: 16 PI-Power measuring Input: 4
CAL-PM-8	Base module PM-8 for permanent monitoring and control (optional); Wall mounted Cabinet with Embedded PC-PLC system with LTE 4G & Ethernet connection for up to 8 compressors - without CPM-C Compressor Interface modules;	Max Number of compressors: 8 DI-Digital Inputs: 36 AI-Analog Inputs 4-20 mA: 8 DO-Digital outputs: 36 CI-Calculated Inputs: 32 PI-Power measuring Input: 8
CAL-PM-16	Base module PM-16 for permanent monitoring and control (optional); Wall mounted Cabinet with Embedded PC-PLC system with LTE 4G & Ethernet connection for up to 16 compressors - without CPM-C Compressor Interface modules;	Max.Number of compressors: 16 Measuring Data logger Inputs: 98 DI-Digital Inputs: 68 AI-Analog Inputs 4-20 mA: 16 DO-Digital outputs: 68 CI-Calculated Inputs: 64 PI-Power measuring Input: 16

Compressor interface modules for CAL-PM-X:	Description
CAL-C-ON/OFF	Compressor Interface Module kit-ON/OFF compressor module has build in energy efficiency and power management with the Power & Energy meter.This cost-effective sensor is simple to deploy and it's standard build in CS system or can be installed on standard DIN rail in the compressor together with 4 x DI and 4 x DO.
CAL-C-VSD	Compressor Interface Module kit-VSD compressor module has build in energy efficiency and power management with the Power & Energy meter.This cost-effective sensor is simple to deploy and is standard build in CS system or can be installed on standard DIN rail in the compressor together with 4 x DI, 4 x DO and 2x AO

Order code:	Description:
CAL-SIM	SIM LTE (3G/4G) subscription per audit device – charged annually
CAL-OPT	Optics connection kit add-on for one compressors: 1-port EtherCAT multi-mode fibre optic junction, distance max. 2km EtherCAT coupler with ID switch, multimode fibre optic for E-bus terminals connectors, without optic cable
CAL-485	2 port expansion for RS422/RS485 modbus communication (for 2x4 devices)
CAL-C-ETH	Remote module Ethernet – for standard LAN connection with expansion module option or remote connection via LAN.
CAL-AI4	Expansion 4-channel analog input terminal 4-20mA, 12-bit, 4 x 2-wire system
CAL-AI8	Expansion 8-channel analog input terminal 4-20mA, 12-bit, 8 x 1-wire system
CAL-DI8	8-channel digital input terminal 24VDC, filter 3.0ms, 2-wire system
CAL-C-AO4	Expansion 4-channel analog output terminal 4-20mA, 12-bit, 4 x 2-wire system
CAL-C-AO8	Expansion 8-channel analog output terminal, 4-20mA, 12-bit, 8 x 1-wire system.

Master control options for CAL-PM-X:	
CAL-EMCS-2	Control system EMCS for 2 compressors Capable of controlling up to 2 compressors Energy control mode – auto sequence selection Multiple pressure profiles Anti-cycling control
CAL-EMCS-4	Control system EMCS for 4 compressors Capable of controlling up to 4 compressors Energy control mode – auto sequence selection Multiple pressure profiles Anti-cycling control
CAL-EMCS-8	Control system EMCS for 8 compressors Capable of controlling up to 8 compressors Energy control mode – auto sequence selection Multiple pressure profiles Anti-cycling control
CAL-EMCS-16	Control system EMCS for 16 compressors Capable of controlling up to 16 compressors Energy control mode – auto sequence selection Multiple pressure profiles Anti-cycling control
CAL-VIS-X	SCADA- local system visualization for compressor station via LAN Ethernet (ON REQUEST)

CFC-x pressure flow system controller (PFSC) with integrated system controller for CAL-PM-X

CFC	Description
CFC-50-KIT	CALMS flow controller disc valve-pipe DN50, Regulation range: 2-40 bar, max 42 bar resolution 0.05 bar, Range 2-25 m ³ /min, without on/off bypass valve, CALMS connection
CFC-65-KIT	CALMS flow controller disc valve-pipe DN65, Regulation range: 2-40 bar, max 42 bar resolution 0.05 bar, Range 2-34 m ³ /min, without on/off bypass valve, CALMS connection
CFC-80-KIT	CALMS flow controller disc valve-pipe DN80, Regulation range: 2-40 bar, max 42 bar resolution 0.05 bar, Range 5-45 m ³ /min, without on/off bypass valve, CALMS connection
CFC-100-KIT	CALMS flow controller disc valve-pipe DN100, Regulation range: 2-40 bar, max 42 bar resolution 0.05 bar, Range 5-89 m ³ /min, without on/off bypass valve, CALMS connection
CFC-150-KIT	CALMS flow controller disc valve-pipe DN150, Regulation range: 2-40 bar, max 42 bar resolution 0.05 bar, Range 8-120 m ³ /min, without on/off bypass valve, CALMS connection

*Kit includes: special electric disc valve DN50-100 flange type with electric positioner assembly, sensors and junction box to connect to existing CALMS box via EtherCAT. Full close function up to 40bar.

@ 2025 CALMS AIR INC.

LET'S WORK TOGETHER

Central Europe

CALMS d.o.o.
Dolenjska cesta 83
1000 Ljubljana,
Slovenia

E: info@calms.com
T: +386-1-563-20-63

www.calms.com

North America

CALMS AIR INC.
6050-C Highway 14
Gray Court, SC 29645,
USA

E: info.us@calms.com
T: +1-864-705-2571

www.calms.com

Nordic Europe

CALMS Nordic AB
Linnégatan 30
413 04 Göteborg
Sweden

E: info@calms.com
T: +46-31-757-15-15

www.calms.com

